

RESEARCH ARTICLE

## Seismic base isolation of a typical hospital structure with a friction pendulum isolator

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### Abstract

One of the biggest threats for structures built from past to nowadays in Turkey is earthquake. The concept of seismic isolation has been developed in order to keep the structures safe from the effects of the earthquake. Based on the idea of reducing earthquake loads acting on the structures, seismic isolation design is the most effective design technology to transfer earthquake loads to the structures. In this study, a three-dimensional model of a typical hospital structure designed using a friction pendulum isolation system (FPS) with a curved surface is performed and its modal and earthquake analyses are carried out according to Turkey Building Earthquake Code (TBEC-2018). The earthquake performance of the structure is determined and compared with a conventional fix-base building.

### Keywords

Seismic isolators; FPS; Earthquake isolation; Turkey Earthquake Building Code 2018; Performance level.

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### 1. Introduction

Earthquake isolation is a simple approach that reduces the earthquake effect on the structure instead of increasing the earthquake resistance of the structure. However, it is a more technical and relatively expensive system compared to the classical structural design. These energy isolation systems not only significantly damp the earthquake energy but also reduce the earthquake forces transmitting from the ground to the structure and hence the damage. Thanks to these systems, it is ensured that the structures can continue their activities both during the earthquake and immediately after. Earthquake isolation systems can be used in new building constructions which are designed in accordance with this technique and can also be placed in non-isolated buildings.

The seismic performance of the structure is increased by absorbing some part of the energy entering the building system with some devices added to the structure such as seismic base isolation systems. By this method, since the amount of energy acting on the structure is reduced by the base isolators and transferred to the structure thus the earthquake energy that the structure is exposed to is reduced and the resistance of the structure against earthquake is increased [1,2]. In earthquake-resistant traditional design methods, the resistance of the structures to severe earthquakes is achieved by either high ductility or high strength and rigidity. In the "seismic isolation" method developed as an alternative to these methods, the main philosophy is to increase the period of the structure and reduce the earthquake forces transferred from the floor to the structure by placing flexible and energy

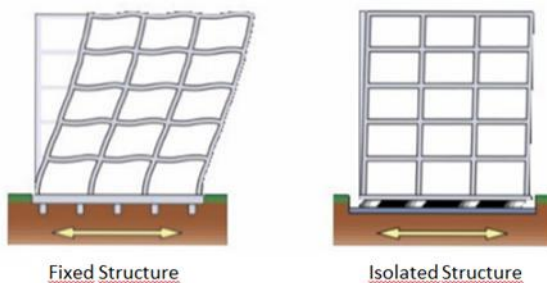
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damping elements to the base of the structure [3, 4]. The seismic isolation method reduces the interaction between the ground and the structure and is the process of separating the superstructure from ground motion by placing a piece of equipment at the base of the structure, which is vertically rigid but horizontally flexible and capable of displacement in certain dimensions [5, 6].

The earthquake isolation system is a method aimed at reducing the earthquake effect against the idea of classical, strong and ductile building construction. In seismically isolated buildings, the superstructure is completely a rigid body and the inter-story drift of the building is significantly decreased [6].

It is obvious that a further design is needed than the existing earthquake regulations when the necessity and/or demand for the continuity of functions of the structures without interruption, as well as ensuring the survival of people from a major earthquake and maintaining of social and economic activities [7]. At this point, the most secure, contemporary and current method is earthquake isolation technology. As shown in Figure 1, a seismically isolated structure has the necessary flexibility to reduce the story accelerations by the isolation system, where large displacements are focused as well as the rigidity to decrease the interstory drifts with the help of the superstructure moving almost rigidly at the time of an earthquake [8].

Base isolation systems can be examined in 3 main categories [9]:



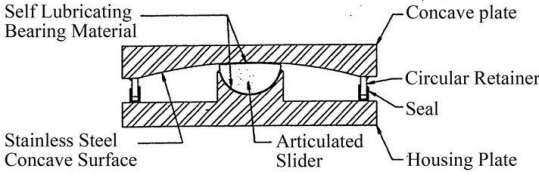
**Fig. 1.** Displacement behavior according to support types [4]

- i. Rubber based systems:
  - Low damping natural rubber bearing systems (LDRB),
  - Lead-core rubber bearing systems (LRB),
  - High damping natural rubber bearing systems (HDRB).
- ii. Sliding bearing isolation systems:
  - Friction pendulum system (FPS),
  - Cross-linear bearings (CLB),
  - Combined Bearing System of Earthquake Engineering Research Center (EERC),
  - Elastic frictional bearing system (RFBS),
  - Electricite – de France system (EDF),
  - TASS System (Taisei Shake Suspension System)
- iii. Separating systems of helical springs:
  - Gerb Helical Spring Systems

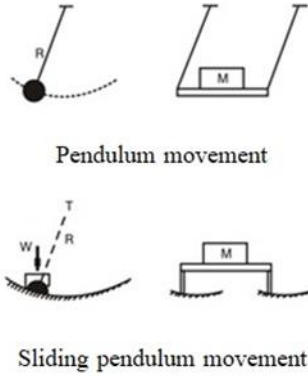
Lead-core rubber bearing and friction pendulum isolators are the most widely used in practice. In this study, more detailed explanations about friction pendulum isolator (FPS) systems will be made.

## 2. Friction Pendulum System (FPS)

The support element which can slide on the concave spherical surface using special metals also has a vertical movement feature which also raises the building during this horizontal movement. As a consequence, the element can absorb 80% of the earthquake energy due to the friction between the articulated slider and the spherical surface and also make the structure return to the initial position [10-12]. The cross-sectional view of a friction pendulum system is shown in Figure 2. Earthquake energy is damped using the building weight based on the pendulum principle of the concave surface. The friction force depends on the radius of curvature of the isolation surface and the normal force at the support and forms the upper limit value of the base shear force generated in the earthquake. In Figure 3, the working principle of friction-based seismic isolator under mass is simply expressed [11]. The geometry of friction pendulum systems and the weight carried by the systems are important parameters, because the behavior of this system is



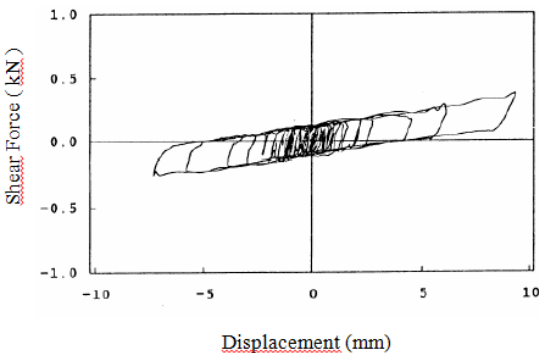
**Fig. 2.** Cross-sectional view of a friction pendulum system [6]



**Fig. 3.** Working principle of a friction-based isolator [7]

based on the basic principles of a simple pendulum movement and the structure supported by a friction pendulum reacts to an earthquake motion with a small amplitude of pendulum movements [12].

An example of typical hysteretic curves of FPS's is given in Figure 4. The buildings supported by such isolators behave like a fixed-base structure under earthquake loads less than the friction force. As the earthquake forces pass this threshold value, the sliding motion begins and the period of the system increases. Thus, seismic isolation is ensured



**Fig. 4.** Typical hysteretic curve of a FPS [4]

in the building. Another feature of FPS's is that their horizontal stiffness is proportional to the carried weight. Hence, the center of rigidity of the supports with the center of mass of the structure overlaps spontaneously and the torsional moments in asymmetric structures are very low [5].

### 3. Theory

Friction isolation units with curved surfaces consist of concave steel elements with one or more surfaces in which a sliding member is provided (Figure 5). The simplified force-displacement curve of such isolation units is given in Figure 6 [9].

In Figure 6,  $F_Q = F_y$  = Characteristic strength or effective yield strength,  $k_1$  = initial stiffness,  $k_2$  = secondary stiffness,  $k_e$  = equivalent stiffness corresponding to the displacement  $D$ ,  $F$  = horizontal force corresponding to the displacement  $D$ ,  $D_y$  = effective yield displacement.

As stated in Eq. (1), the characteristic strength or effective yield strength is equal to the product of the effective friction coefficient ( $\mu_e$ ) and the vertical force ( $P$ ) acting on the isolation unit.

$$F_Q = F_y = \mu_e P \quad (1)$$

Initial stiffness is chosen as a virtual stiffness with a very high value in the calculations. As stated in Eq. (2), secondary stiffness is determined with dividing the vertical force ( $P$ ) to the effective radius of curvature ( $R_c$ ) of the concave plates of the isolation unit.

$$k_2 = \frac{P}{R_c} \quad (2)$$

The effective stiffness ( $k_e$ ) in a given loading cycle is calculated as the ratio of the maximum horizontal force ( $F$ ) applied in that cycle to the maximum horizontal displacement ( $D$ ) reached as stated in Eq. (3).

$$k_e = \frac{F}{D} = \frac{P}{R_c} + \frac{\mu_e P}{D} \quad (3)$$

As defined in Eq. (4), effective damping ratio ( $\beta_e$ ) is computed by dividing the energy ( $W_d$ ) consumed in a displacement cycle by the value of  $2\pi FD$ .

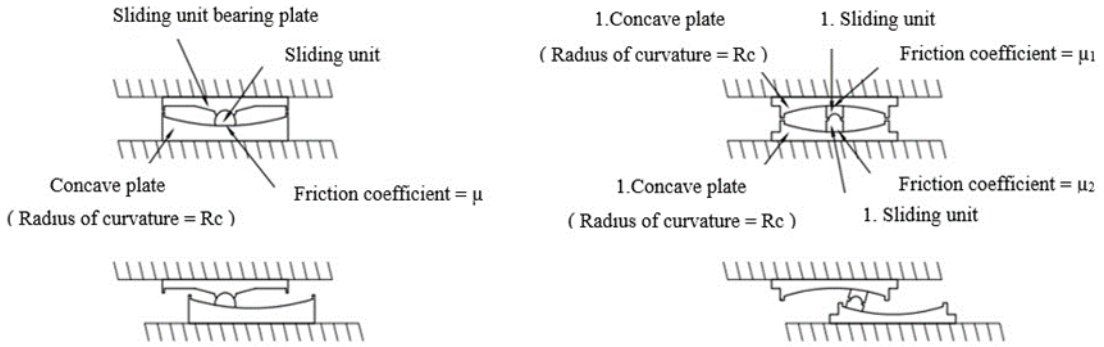


Fig. 5. Basic properties of isolation unit with curved surface [9]

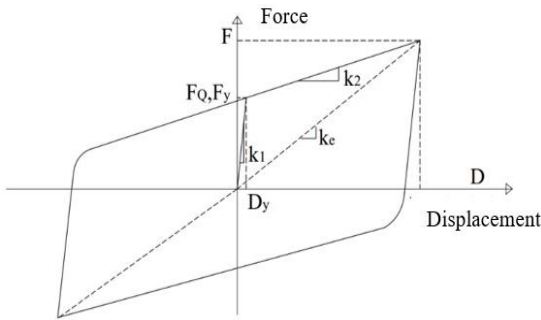


Fig. 6. Curved surface isolation unit force-displacement curve [9]

$$\beta_e = \frac{1}{2\pi} \left[ \frac{W_d}{FD} \right] = \frac{2}{\pi} \left[ \frac{\mu_e}{\mu_e + \frac{D}{R_c}} \right] \quad (4)$$

The upper and lower limit values of the isolation units' parameters to be used in the calculations shall be determined by multiplying the  $\lambda_{upper}$  and  $\lambda_{lower}$  coefficients with the nominal values of the isolation unit parameters, respectively.  $\lambda_{upper}$  and  $\lambda_{lower}$  values are calculated by the formulas given in Eqs. (5,6).

$$\lambda_{upper} = [1 + 0.75(\lambda_{ae,upper} - 1)]\lambda_{exp,upper}\lambda_{spect,upper} \quad (5)$$

$$\lambda_{lower} = [1 - 0.75(\lambda_{ae,lower} - 1)]\lambda_{exp,lower}\lambda_{spect,lower} \quad (6)$$

Here,  $\lambda_{ae}$  refers to the effects of aging and environmental effects,  $\lambda_{exp}$  refers to the effects of loading speed and heating, and  $\lambda_{spec}$  defines the factor due to variability in production. Suggested lower and upper limit values are given in Table 1 [13].

#### 4. Calculation method

Equivalent earthquake load method is selected for the analysis of the studied building. The calculation steps are given below;

- i. The isolation unit displacement ( $D_D$ ) for design basis earthquake (DBE) level is calculated by Eq. (7).

$$D_D = 1.3 \left( \frac{g}{4\pi^2} \right) T_D^2 \pi_D S_{ae}^{(DBE)}(T_D) \quad (7)$$

- ii. The effective period of the building ( $T_D$ ) for the DBE level is calculated with Eq. (8).

$$T_D = 2\pi \sqrt{\frac{W}{g \times K_D}} \quad (8)$$

- iii. The horizontal displacement of the isolation unit ( $D_M$ ) for the maximum considered earthquake (MCE) level is computed by Eq. (9).

$$D_M = 1.3 \left( \frac{g}{4\pi^2} \right) T_M^2 \pi_M S_{ae}^{(MCE)}(T_M) \quad (9)$$

- iv. Eq. (10) is used to determine the effective period of building,  $T_M$  for the MCE level.

$$T_M = 2\pi \sqrt{\frac{W}{g \times K_M}} \quad (10)$$

- v. Damping scaling coefficients ( $\pi_D$  and  $\pi_M$ ) are calculated with Eq. (11).

$$\pi = \sqrt{\frac{10}{5 + \xi}} \quad (11)$$

- vi. The force acting on the superstructure ( $V_D$ ) for design earthquake ground motion level is computed by Eq. (12).

$$V_D = \frac{S_{ae}^{DBE}(T_D)W_{\pi D}}{R} \quad (12)$$

vii. The value of R will be taken from Table 2 given below according to performance goals.

**Table 1.** Lower and upper limit suggested values for curved surface friction isolation units

	$\mu$	
	lower	upper
$\lambda_{ae}$	1.00	1.20
$\lambda_{exp}$	0.70	1.30
$\lambda_{spect}$	0.85	1.15

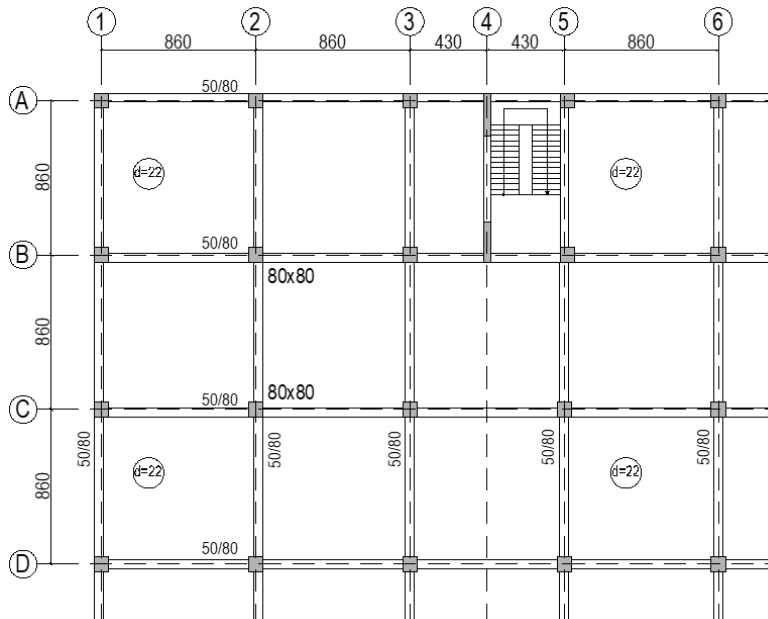
**Table 2.** Earthquake load reduction and overstrength coefficients

Performance Purpose	R	D
Continuous Use	1.2	1.2
Immediate Use	1.5	1.5

## 5. Case study

### 5.1. Case study building description

Depending on Turkey's Health Ministry regulations, seismic isolators are required for the hospital buildings with more than 100 beds. In this study, a typical plan was selected in accordance with the hospital structure and the design was performed with a double sliding surfaces pendulum system. The chosen structure is a 5-storey reinforced concrete structure having 8.60 m axis intervals. The plan dimensions of the hospital structure are 111.80×77.40 m. The floor heights are 4.75 m. The number of double sliding friction pendulum isolators used in the studied hospital structure is 156. A part of the hospital formwork plan is shown in Figure 7 and the elevation view is depicted in Figure 8. 1.5×1.5 m pedestals were used under the isolator interface and the isolator deck plan was chosen as beam.



**Fig. 7.** A part of formwork plan (units in cm)

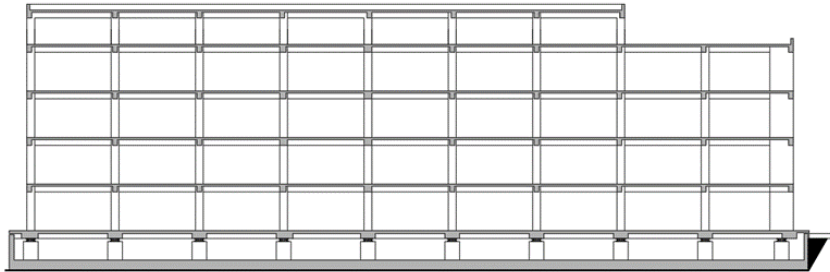


Fig. 8. Elevation of the hospital building

5.2. Seismicity of case study hospital building

Using the earthquake maps published in the TBEC-2018 [14], the spectra of the hospital building are generated. MCE level will be used for displacement of isolation units, whereas the DBE level will be used for the solution of the superstructure. Both levels of earthquakes are calculated as the maximum direction for equivalent earthquake load analyses. The spectrum values are given in Figure 9.

5.3. Equivalent earthquake load method

The values calculated according to the formulations given in the equivalent earthquake load calculation steps are given in the Tables 3-5. According to the calculations made by using both earthquake levels for 156 isolators, the maximum displacement was obtained as 586 mm. The shear force ratio transferred to the superstructure in the calculations for the design earthquake level was calculated as

10%. According to the regulation, the damping ratio of the isolator is limited to 30%. The superstructure calculations will be performed by considering the isolator stiffness and shear forces' ratio determined with DBE upper limits. The isolator displacement calculations made with MCE level will be verified by utilizing the nonlinear time history analysis. According to TBEC-2018, the displacement found in the time history analysis is limited to 80% of the displacement calculated by the equivalent earthquake load method.

In the models created for the superstructure, the stiffness to be used for isolators is defined as 4551 kN/m (Figure 10). In addition, the design spectrum graph used in the solution of the superstructure is obtained from the DBE level spectrum in Figure 9 using the damping scaling coefficient for the effective damping ratio of 30% as given in Figure 11.

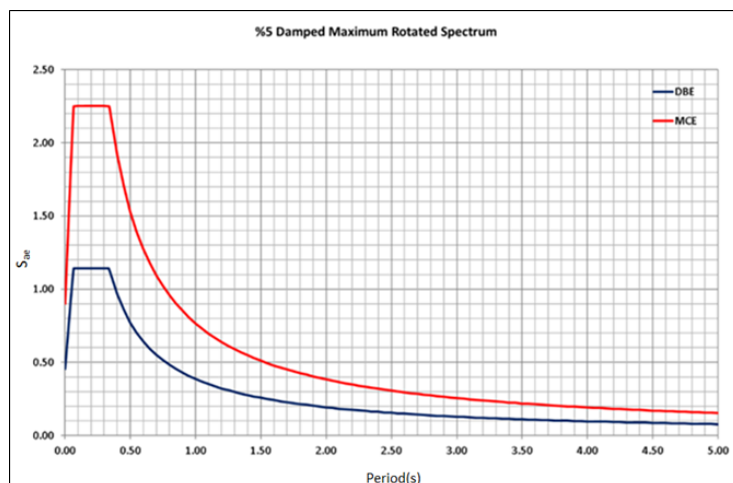


Fig. 9. DBE and MCE spectrum values

**Table 3.** Design parameters

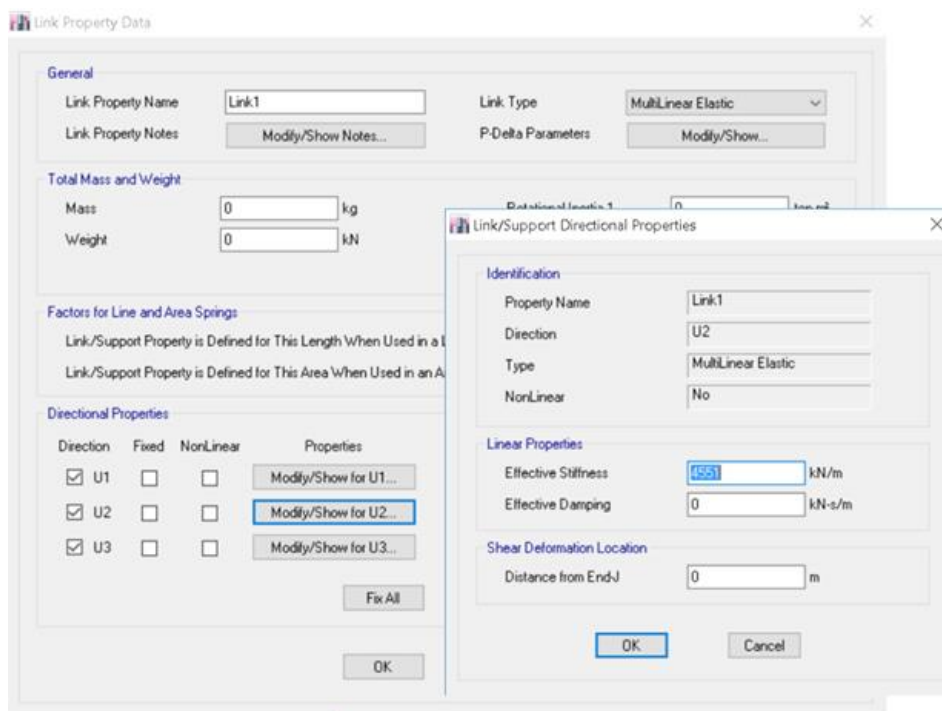
Code	TBEC-2018
Radius of Curvature, $R_c$	4500 mm
Friction Coeff., $\mu_e$	0.045
Upper Limit Value, $\lambda_{upper}$	1.719
Lower Limit Value, $\lambda_{lower}$	0.595
Isolation Period, $T_i$	4.26 s
Building Weight, $W$	740,205 kN
Isolation Units	156

**Table 4.** MCE lower limit calculations

Lower Friction Coeff, $\mu_{lower}$	0.027
Base Shear Ratio, $V_b/W$	15.7%
Base Shear, $V_b$	116,210 kN
Effective Rigidity Ratio, $K_e/W$	26.8%
Effective Rigidity, $K_e$	198,311 kN/m
Isolation Rigidity, $K_i$	1,271 kN/m
Effective Period, $T_e$	3.88 s
Effective Damping Ratio, $\beta_e$	10.9%
Displacements of Isolation, $D_M$	586 mm

**Table 5.** DBE upper limit calculations

Upper Friction Coeff., $\mu_{upper}$	0.077
Base Shear Ratio, $V_b/W$	10.1%
Base Shear, $V_b$	74,538 kN
Effective Rigidity Ratio, $K_e/W$	95.9%
Effective Rigidity, $K_e$	709,889 kN/m
Isolation Rigidity, $K_i$	4,551 kN/m
Effective Period, $T_e$	2.05 s
Effective Damping Ratio, $\beta_e$	30.0%
Displacements of Isolation, $D_D$	105 mm



**Fig. 10.** Stiffness definition for FPS

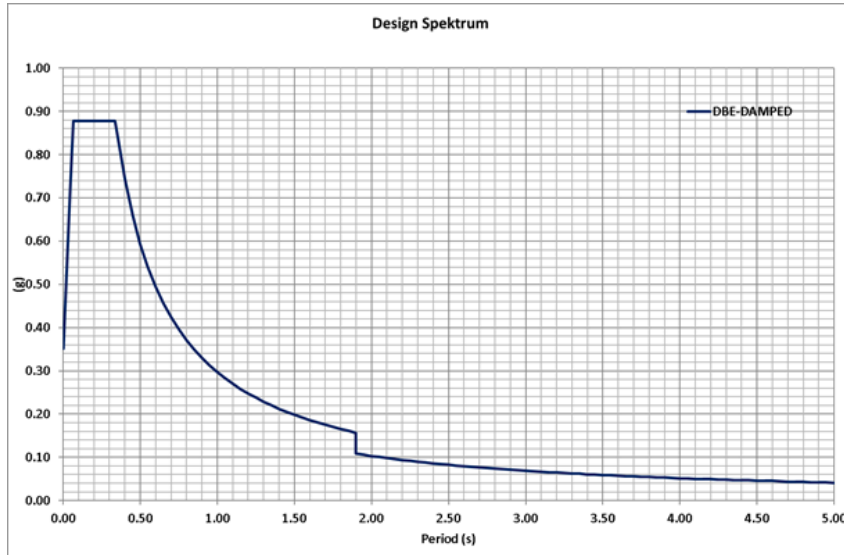


Fig. 11. Design spectrum for the superstructure

## 6. Results and comparison

The aim of this study is to show that an isolated structure behaves more rigid against earthquake forces. The isolation system extends the period of the structure and thus greatly reduces the effect of earthquake forces. As a result, less earthquake force is transferred to the superstructure and the structure becomes more rigid. The immediate occupancy (IO) performance level required for the important structures after the earthquake can be achieved using isolators. In Table 6, while the period of the fixed-base structure is 1.00 second, it is seen that the period of the isolated structure in Table 7 is 2.2 seconds. These values are calculated with the upper limit characteristics of the isolator. If the nominal values are used, these period values will be extended. These values show numerically that the isolation system extends the period of the structure almost 3 times.

The largest relative displacements along each direction of the isolated structure occurred at the isolator level (-4.75 m) and thus the maximum story drift at this level was obtained around 7% as given in Table 8. The superstructure had almost rigid body motion above the isolator level shown in Figure 12 and the maximum reduced story drift

value calculated for the upper floor of the structure was 0.00218 (0.22%) as shown in Figure 13. The maximum calculated story drift value for the fixed-base structure is obtained as 0.0157 (1.6%) in Table 9. According to TBEC-2018, the relative storey displacements in the superstructure are 0.005 (0.5%) for “Immediate Occupancy”, 0.01 (1%) for “Controlled Damage” and 0.015 (1.5%) for “Life Safety” performance level. While the isolated hospital structure provides Immediate Occupancy performance level, the fixed-base hospital structure does not even satisfy the performance level for Life Safety.

The superstructure shear force ratio for the isolated structure is calculated as 10% as given in Table 5.

In TBEC-2018 (Chapter 14),  $R$  is defined as 1.2 for “Immediate Occupancy” level. As the studied hospital structure has a regular plan, the calculated shear force ratio is calculated as follows;

$$V/W = \left(\frac{10.1}{1.2}\right) \times 0.8 = 6.73\% \quad (13)$$

The shear force ratio for the fixed-base hospital structure is expressed as

$$V/W = \left(\frac{S_{D1}}{T_{1x}}\right) \frac{I}{R} = \left(\frac{0.456}{0.966}\right) \frac{1.5}{7} \times 0.8 = 8.09\% \quad (14)$$



**Table 6.** Modal periods of the fixed-base structure

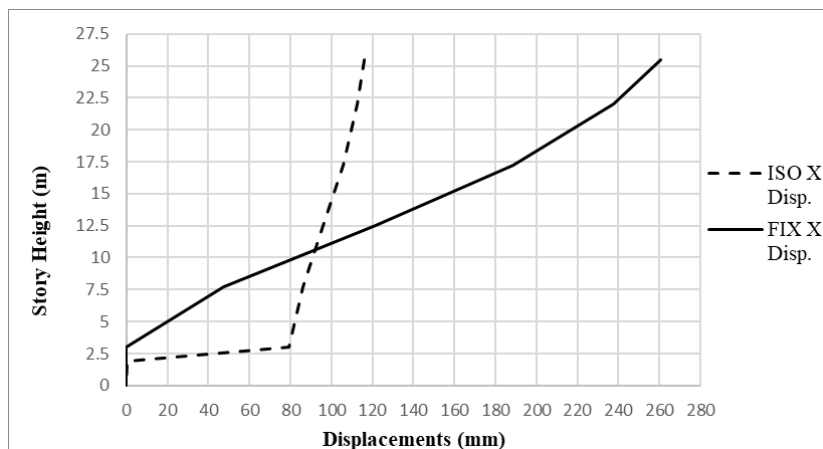
Case	Mode	Period (sec)	UX	UY	Sum UX	Sum UY
Modal	1	1.006	0.0002	0.8024	0.000	0.802
Modal	2	0.966	0.8015	0.0002	0.802	0.803
Modal	3	0.89	0.0003	0.0052	0.802	0.808
Modal	4	0.307	0.0005	0.1158	0.803	0.924
Modal	5	0.293	0.1114	0.0007	0.914	0.924
Modal	6	0.274	0.0085	0.0001	0.923	0.925
Modal	7	0.176	0.0005	0.0288	0.923	0.953

**Table 7.** Modal periods of the isolated structure

Case	Mode	Period (sec)	UX	UY	Sum UX	Sum UY
Modal	1	2.200	0.001	0.962	0.001	0.962
Modal	2	2.186	0.976	0.001	0.977	0.963
Modal	3	2.035	0.001	0.014	0.978	0.976
Modal	4	0.608	0.000	0.012	0.978	0.988
Modal	5	0.591	0.011	0.000	0.988	0.988

**Table 8.** Story displacements and drifts for the isolated structure

Story	Elevation (m)	Displacements		Drifts	
		X-Dir (mm)	Y-Dir (mm)	X-Dir	Y-Dir
K04	17.75	115.84	118.44	0.00098	0.00093
K03	14.25	112.56	116.01	0.00155	0.00157
K02	9.5	105.54	108.95	0.00198	0.00212
K01	4.75	96.14	98.89	0.00218	0.00239
KZ00	0	86.06	87.58	0.00152	0.00164
KB01	-4.75	79.00	79.78	0.07157	0.07237
iso	-5.85	0.14	0.15	0.00008	0.00008
base	-7.75	0.00	0.00	0	0

**Fig. 12.** Isolated and fixed-base structure maximum story displacement along the X direction

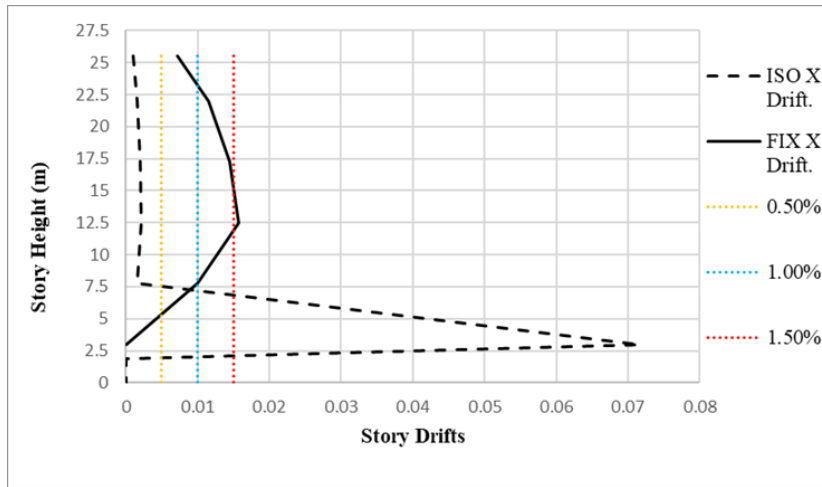


Fig. 13. Isolated and fixed-base structure maximum story drifts along the X direction

Table 9. Story displacements and drifts for fixed-base structure

Story	Elevation (m)	X-Displacement (mm)	X-Story Drift
K04	17.75	260.45	0.0072
K03	14.25	237.43	0.0115
K02	9.5	188.34	0.0145
K01	4.75	121.60	0.0157
KZ00	0	47.31	0.0100
KB01	-4.75	0.00	0

Although the shear force ratios are close to each other, the performance levels are quite different. While the “Immediate Occupancy” performance level is achieved without the use of shear walls for the isolated structure, the same structure cannot even provide the performance level of “Life Safety” when considered as fixed-base. In order to increase the performance level of the fixed-base hospital structure, quite a lot of shear walls should be added and the dimensions of the beam and column sections should be increased. The architectural layout and functions of the hospital structure will be eliminated with these changes. Without using shear walls, it is possible to make economic structures which have high performance level and suitable architectural functions by the isolated structure design.

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